

Work Order ID 111689

January-20-14 7:15:07 AM

111689

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Item ID: D2278 Accept ***N900040100*** Setup Start ***NS1***
 Revision ID: Stop ***NS2***
 Item Name: Step Leg
 Start Date: 1/20/14 Start Qty: 4.00 ***4*** Cust Item ID:
 Required Date: 1/20/14 Req'd Qty: 4.00 ***4*** Customer:
 Reference:

Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____ Run Start ***NR1***
 QC: _____ Date: _____ SPC (Y/N): _____ Date: _____ Stop ***NR2***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
130	Chemical Conversion Coat per QSI005 4.1	0.00							
130						4	76	14-1-20	
HandFinish	Memo	0.00							
Hand Finishing									
140	QC7-Inspect Chemical Conversion Coat	0.00							
140						4		14-1-20 SP	
QC	Memo	0.00							
Quality Control									
150	Identify as per dwg & Stock Location: <u>50/114663</u>	0.00							
150									
Packaging	Memo	0.00							
Packaging									

Handwritten notes:
 50/114663
 14-1-20
~~14-1-20~~
~~14-1-20~~

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160

QC21- Final Inspection - Work Order Release

0.00

160

QC

Memo

0.00

Quality Control

ML5 14-01-20ML5 14-01-20

Picklist Print

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Work Order ID: 111689

Parent Item: D2278

Parent Item Name: Step Leg

Start Date: 1/20/14

Required Date: 1/20/14

Start Qty: 4.00

Required Qty: 4.00

Comments: IPP Rev:A New Issue 05-11-07 JLM
IPP Rev:B Now 6061-T6 06-06-23 JLM
IPP Rev C New flat pattern 08.01.11 EC

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
M6061T6S.080 6061-T6 .080 Sheet		Purchased	No			100	sf	309.2600	0.9815	5			

Jm14-01-20

<u>Location</u>	<u>Loc Qty</u>	<u>Loc Code</u>
MAT021	309.26	
m126309	294	
m126350	15.26	

126309

Linda Lacelle

From: Marc Bellavance
Sent: January-17-14 3:58 PM
To: Linda Lacelle
Cc: Harvey Siemens
Subject: RE: Steps for Eagle
Attachments: D2278_RevF_CUSTOM.dxf

Linda, here's the flat pattern. Will talk about it first thing Monday morning.

Have a great weekend guys!

From: Marc Bellavance
Sent: Friday, January 17, 2014 3:45 PM
To: Linda Lacelle
Cc: Harvey Siemens
Subject: FW: Steps for Eagle

Linda, You think this can be done on Monday?
I should have the fp done in a few minutes and could sign off on the wo on Monday morning...

From: Harvey Siemens
Sent: Friday, January 17, 2014 3:32 PM
To: Marc Bellavance
Subject: Steps for Eagle

Marc,

Can Eagle get 4x D2278 leg(s) for their step issue here?

They are hoping to get them without any holes besides the slots (and the large cut out in the middle). I told them that hopefully they can be cut Monday and we would have them Tuesday? They don't need paint just alodine.

Let me know if that schedule is going to be off by more than a couple of days so I can let them know.

